MINISTRY OF ENVIRONMENT AND FORESTS NOTIFICATION

New Delhi, the 18th February, 2009

GS.R. 97(E).— In exercise of the powers conferred by Sections 6 and 25 of the Environment (Protection) Act, 1986 (29 of 1986), the Central Government hereby makes the following rules further to amend the Environment (Protection) Rules; 1986, namely:—

- 1. (1) These rules may be called the Environment (Protection) Amendment Rules, 2009.
 - (2) They shall come into force on the date of their publication in the Official Gazette.
- 2. In the Environment (Protection) Rules, 1986, in Schedule I, after serial number 101 and entries relating thereto, the following serial number and entries shall be inserted, namely:—

S. No.	Industry	Parame	Parameter			
1	2	3		4		
"102	Refractory Industry	A. Emission Standards				
		(i) Down Draft Kiln (Fuel: Coal)				
		Category*		limiting		
		Particulate matter	small/ medium large	concentration (mg/Nm³) 350		
				Minimum (metres)		
		Stack height	small	15		
			medium	18		
			large	21		
		(ii) Other tha	(ii) Other than Down Draft Kiln			
		(Fuel: Coal)				
		10	ategory*	limiting concen- tration (mg/Nm³)		
		Particulate	small	300		
		matter	medium	200		
		100	large	150		
				Minimum (metre)		
		Stack	small	15		
		height	medium	18		
			large	21		

(iii) Box, Tunnel, Down Draft Kiln, etc. (Fuel: Natural Gas/Producer Gas/ LPG or a combination of Fuels/ Furnance Oil as Secondary Fuel) Category* limiting concentration (mg/Nm¹) Particulate Small 200 matter medium/ 150 large Minimum (metre) Stack small 12 height medium 15 large 18 Category* Production (tpa) small kiln <15,000 mediumkiln 15.001---50.000 large kiln above 50,000 iv. Rotary Kiln (Fuel: Furnance Oil) Category** limiting concentration (mg/Nm³) Particulate Small 200 matter medium/ 150 large Minimum (metre) Stack height 35 small 45 medium large 60 Category** Production Small rotary (tpd) kiln < 50 medium rotary kiln larg 51-100 rotarykiln above 100

Note:-

- (i) All values of particulate matter are to be corrected at 6 per cent Carbon Dioxide.
- (ii) Fugitive emission shall not exceed 10 mg/m³ from any process or plant.
- (iii) Each stack shall be at least 2 metre above the top most point of the building, shed or plant in the industry excluding bucket elevator, mill house and vibrating screen.
- (iv) If more than one kiln is connected to single stack, sum of the production capacity of all the kilns would be considred for determining the capacity of the kiln and accordingly depending upon the total capacity, emission standard and stack height would be implemented.
- (v) Monitoring of stack shall be carried out at the time of charging and after the completion of charging and average of these two results shall be considered as emission level.

2	3		4	
ts			B. Effluent Standards Limiting value for concentration (mg/l except for pH)	
	S	nland urface Vater	Public Sewer	Land for Irrigation
pH	.5	.5 to 9.0	5.5 to 9.0	5.5 to 9.0
Oil and Gr	ease	10	20	10
BOD 3 days,	27°C	30	250	100
COD	*	250	-	-
Suspende Solids	d	100	600	200
Phenols		1.0	5.0	15-04
Cyanide a	S	0.2	2.0	0.2
Cr (Hexa- valent)		0.1	2.0	1.0
Cr (Total)		2.0	2.0	2.0".

[F. No. Q-15017/36/2007-CPW] RAJNEESH DUBE, Jt. Secy.

Note:—The principal rules were published in the Gazette of India vide number S.O. 844(E), dated 19th

November, 1986 and subsequently amended vide S.O. 433 (E), dated 18th April, 1987, S.O. 64(E), dated 18th January, 1988, S.O. 3 (E), dated 3rd January, 1989, S.O. 190 (E), dated 15th March, 1989, G.S.R. 913(E), dated the 24th October, 1989, S.O. 12 (E), dated the 8th January, 1990, G.S.R. 742(E), dated the 30th August, 1990, S.O. 23(E), dated the 16 Jaunary, 1991, G.S.R. 93(E), dated the 21st February, 1991, G.S.R. 95(E), dated the 12th February, 1992, G.S.R. 329(E), dated the 13th March, 1992, G.S.R. 475(E), dated the 5th May, 1992, G.S.R. 797(E), dated the 1st October, 1992, G.S.R. 386(E), dated the 28th April, 1993, G.S.R. 422(E), dated the 19th May, 1993, G.S.R. 801(E), dated the 31st December, 1993, G.S.R. 176(E), dated the 3rd April, 1996, G.S.R. 631(E), dated the 31st October, 1997, G.S.R. 504(E), dated the 20th August, 1998, G.S.R. 7(E), dated the 2nd January, 1999, G.S.R. 682(E), dated the 6th October, 1999, G.S.R. 742 (E), dated the 25th September, 2000, G.S.R. 72(E), dated the 6th February, 2001, G.S.R. 54(E), dated the 22nd January, 2002, G.S.R. 371(E), dated the 17th May, 2002, G.S.R. 489(E), dated the 9th July, 2002, S.O. 1088(E), dated the 11th October, 2002, and G.S.R. 849(E), dated the 30th December, 2002, G.S.R. 520(E), dated the 1st July, 2003, G.S.R. 92(E), dated 29th January, 2004, G.S.R. 448(E), dated the 12th July, 2004, Corrigenda G.S.R. 520(E), dated the 12th August, 2004, G.S.R. 272(E), dated the 5th May, 2005, G.S.R. 315(E), dated the 16th May, 2005, G.S.R. 546(E), dated the 30th August, 2005, G.S.R. 46(E), dated the 3rd Februray, 2006, G.S.R. 464(E) dated the 7th August, 2006, G.S.R. 640(E), dated the 16th October, 2006, G.S.R. 566(E), dated the 29th August, 2007. G.S.R. 704(E), dated the 12th November, 2007, G.S.R. 186(E), dated the 18th March, 2008, G.S.R. 280(E), dated the 11th April, 2008, G.S.R. 344(E), dated the 7th May, 2008, G.S.R. 414(E), dated the 30th May, 2008 and G.S.R. 481(E), dated the 26th June, 2008, G.S.R. 579(E), dated the 6th August, 2008. G.S.R. 600(E), dated the 18th August, 2008 and G.S.R. 752(E), dated the 24th October, 2008.